




**RAYDISOFT**  
X-ray Inspection software company



Raydisoft Inc.

# RAYDISOFT Product Introduction

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# About Us : Raydisoft Inc.

Raydisoft Inc. is a company that provides X-ray vision inspection software and inspection-related services applicable to various fields such as SMT, displays, and semiconductors. We have proprietary software technology that enables automatic inspection on manual X-ray inspection equipment.

## Main Business

- ▶ Electronic components inspection solutions
- ▶ Custom inspection solutions
- ▶ Statistical process control analysis solutions
- ▶ Inspection services (maintenance, image analysis, inspection setup, training, etc.)

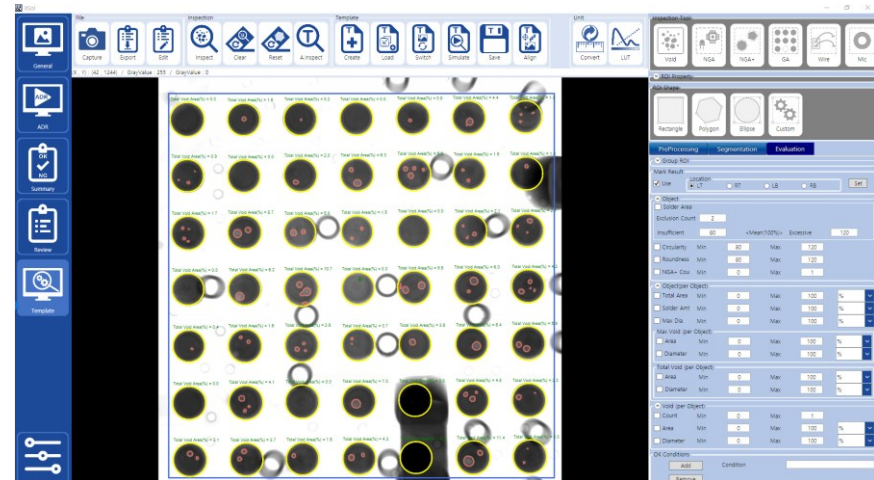


# About Program : X-SOL

The X-SOL program is a vision inspection software that can perform automated / semi-automated / manual inspection of electronic parts such as BGA, QFN, Chip, LED, and various industrial components using X-ray transmission image data.

## Main Features

- ▶ Easy and intuitive UI
- ▶ Can be applied to real-time / batch automatic inspection
- ▶ Able to inspect various defect types of electronic parts simultaneously
- ▶ Able to set logical operation for evaluation
- ▶ Provides a review mode that allows you to view and modify inspection results
- ▶ Can be used in conjunction with CT data



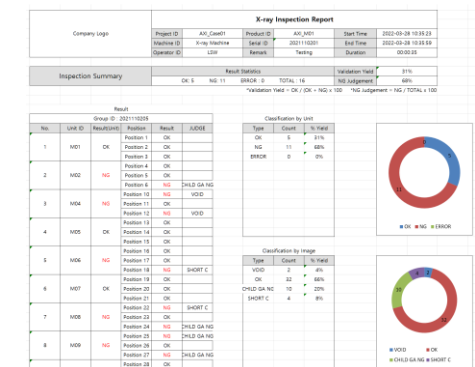
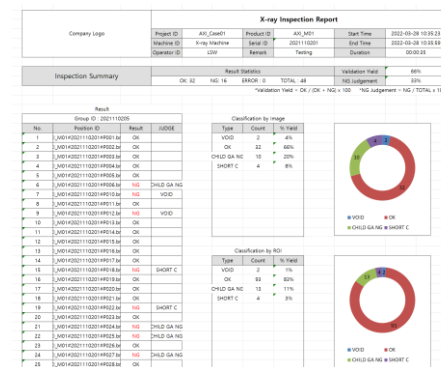
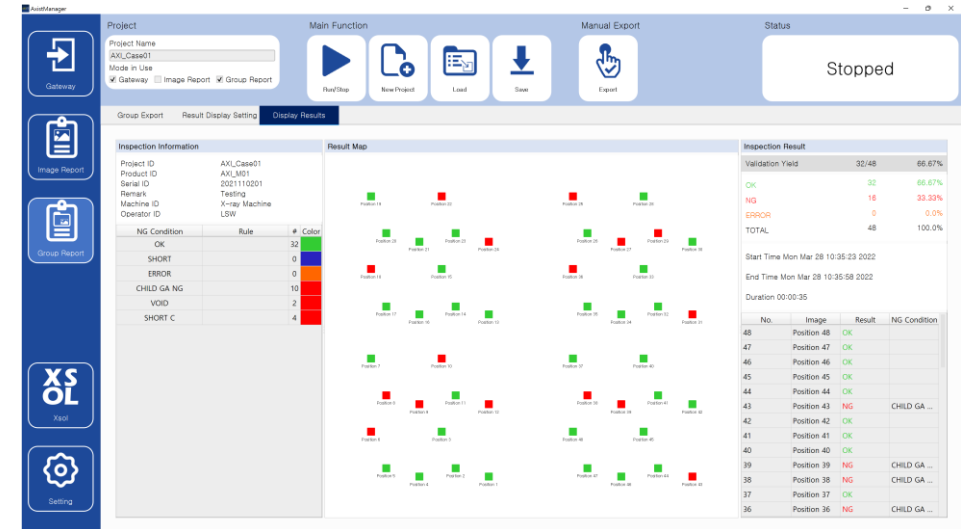
# About Program : AxistManager

The **AxistManager** program manages the automatic inspection macro settings such as file path designation, file name, and template matching rules so that X-ray inspection equipment can perform the automated inspections.

It also provides report generation functions such as image report, group report, and result map based on the inspection results.

## Main Features

- ▶ Provides the gateway function that connects the equipment operation program and the X-SOL program
- ▶ Sets up the X-SOL ADR macros for automated inspection and manages them as project files
- ▶ Generates Single image and group report automatically after the inspection
- ▶ Creates Real-time result map during the inspection



# System Requirements

	Minimum	Recommended	Remark
OS	Window 7, 10 (32/64-bit)	Window 7, 10 (64-bit)	-
CPU	Intel Core® i3 or AMD Athlon™ 64 X2	Intel Core® i7 or higher	-
RAM	4 GB	8 GB	-
Storage	HDD 2 GB of free space	SSD 100 GB & HDD 500 GB of free space	SSD for Automatic Inspection HDD for data storage
Display Resolution	1920 x 1080 (FHD)	1920 x 1080 (FHD)	FHD resolution with 100% text size
GPU	-	-	TBD
Network	-	-	Local network recommended when separating inspection control PC and analysis PC
X-ray System	Image Save	Auto Teaching Function	-
Etc.	.NET Framework 4.5 Visual C++ 2017 redistributable (x86, x64)	PDF Reader MS Office Excel	.NET Framework 4.5 and Visual C++ 2017 redistributable (x86, x64) are included in the installation file

# Configuration of Product Family Functions

Product	Model	Feature	Remark
BASE	BASE	Mode : General (Measure I), Template, Review Module : VOID, NGA Management : AxistManager <b>BASE</b>	Suitable for basic measurement such as length, general 2D void inspection, CT cross-section void inspection, and PAD void inspection, etc.
	BASE+	Mode : General (Measure II, Filter I), Template, Review Module : VOID, NGA, NGA+ Management : AxistManager <b>BASE</b>	All functions included in <b>BASE</b> products & <b>BGA void inspection</b> and <b>measurement (PTH, Wire sweep)</b>
STANDARD	STANDARD	Mode : General (Measure II, Filter I), Template, Review, <b>ADR</b> Module : VOID, NGA Management : AxistManager <b>STANDARD</b>	Includes all <b>BASE</b> product functions & <b>ADR, group reporting</b> , and <b>measurement (PTH, Wire sweep)</b>
	STANDARD+	Mode : General (Measure II, Filter II), Template, Review, <b>ADR</b> Module : VOID, NGA, NGA+ Management : AxistManager <b>STANDARD</b>	Includes all <b>STANDARD</b> product functions & <b>Filters such as edge enhancement</b> and <b>BGA void inspection</b>
PRO	PRO	Mode : General (Measure II, Filter II), Template, Review, <b>ADR</b> Module : VOID, NGA, NGA+, <b>GA</b> Management : AxistManager <b>PRO</b>	Includes all <b>STANDARD+</b> product functions & <b>Result map output, group reporting as PCB unit results</b> Freely select either <b>GA</b> or <b>WIRE</b> option within the program.
		Mode : General (Measure II, Filter II), Template, Review, <b>ADR</b> Module : VOID, NGA, NGA+, <b>WIRE</b> Management : AxistManager <b>PRO</b>	

# Comparison of Product Family Features

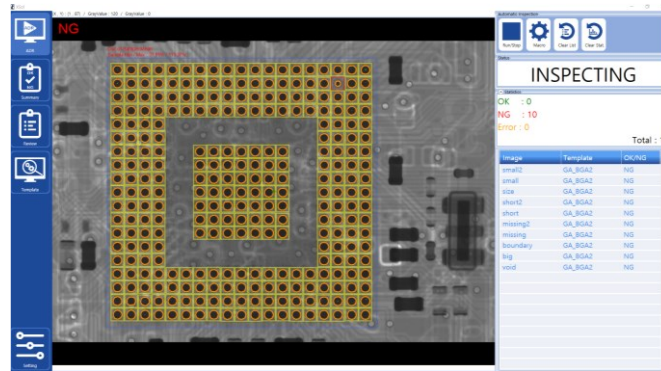
Product	Category	Feature	Product Comparison		
			BASE+	STANDARD+	PRO
BASE+	Measurements & Filters	Basic measurements and image filters, Advanced measurements (PTH, Wire Sweep, etc.)	○	○	○
	Inspection Modules	Void, NGA, NGA+	○	○	○
	Review	Ability to review and edit inspection results	○	○	○
	Image Report	Manual generation of single image reports	○	○	○
STANDARD+	Measurements & Filters	OK/NG judgement during measurement, Advanced image filter (Edge Enhancement)	X	○	○
	Inspection	Automatic inspection by managing inspection settings on a project basis, Template-based automatic and semi-automatic inspection	X	○	○
	Image Report	Automatic generation of single image reports	X	○	○
	Group Report	Automatic generation of reports for each inspection cycle (group)	X	○	○
PRO	Inspection Modules	GA, WIRE	X	X	○
	Group Report	Report generation function by product unit, Real-time result map display and output	X	X	○

# Main Modes

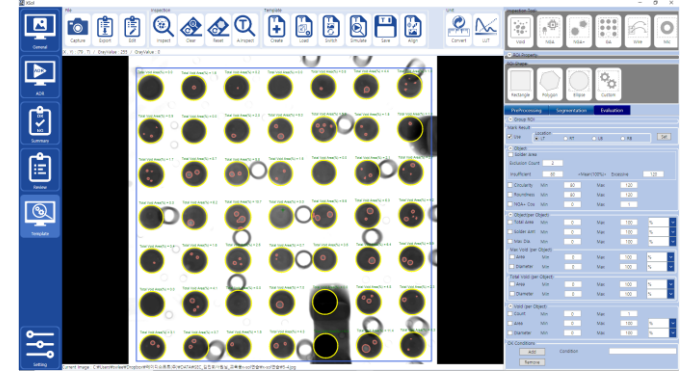
## Program Layout



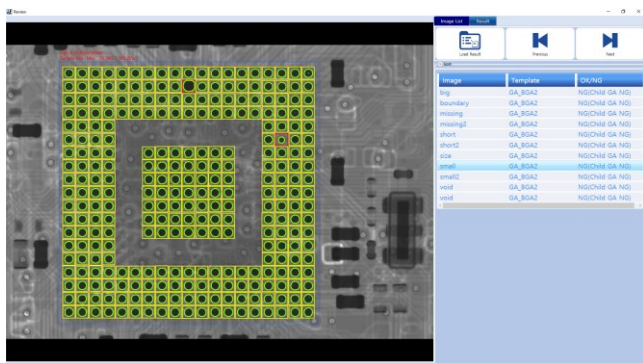
General Mode



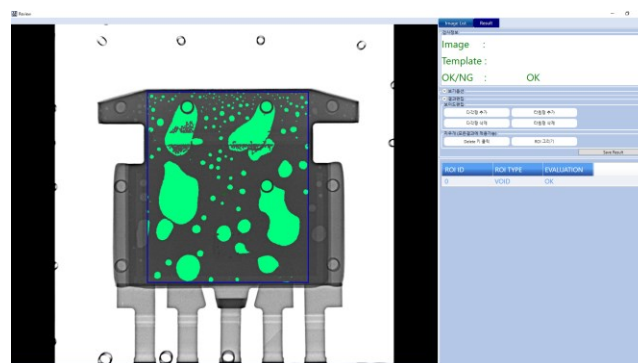
ADR Mode



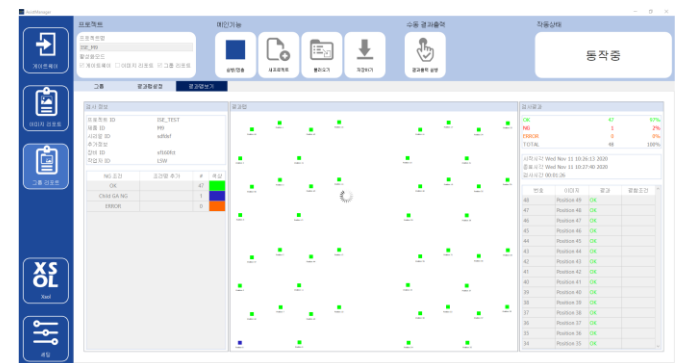
Template Mode



Review Mode (Image List)



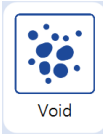

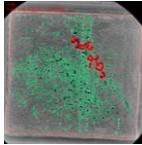
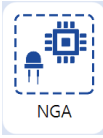
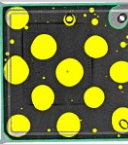
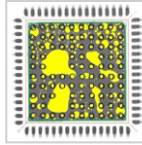
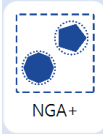
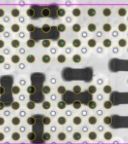
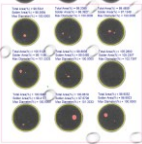
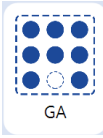
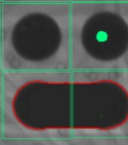
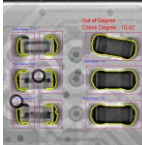
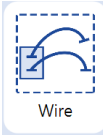
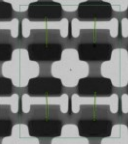
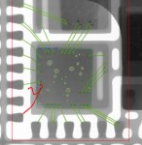

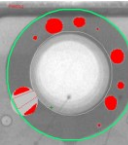

Review Mode (Result)



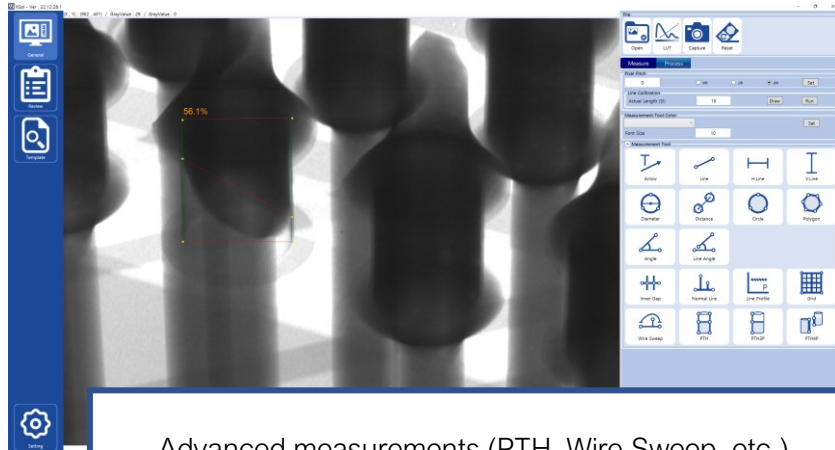
Group Report Mode (Result Map)



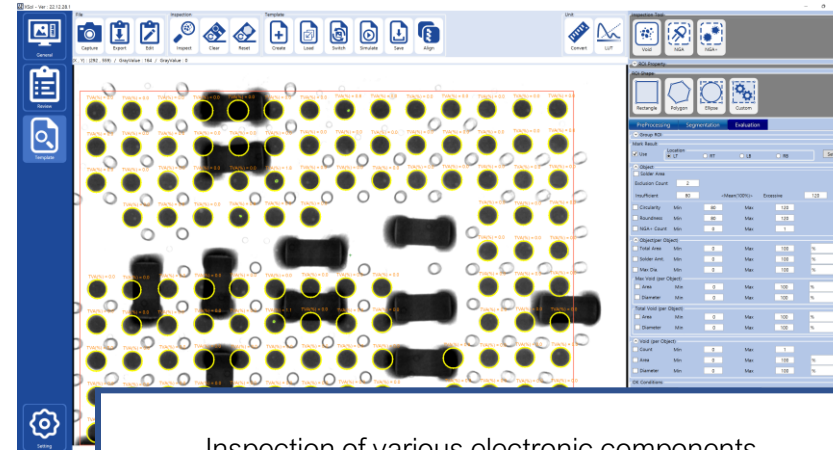
# Inspection Modules

Inspection Module		Explanation	Example	
Void	 Void	<b>General purpose void inspection</b> The Void module finds voids inside the drawn inspection area of interest.		
NGA	 NGA	<b>(QFN,QFP) Thermal Pad, LED Pad, Isolated BGA</b> The NGA module inspects a single object that is not fixed, such as a solder pasted area on a thermal pad.		
NGA+	 NGA+	<b>Die Pad, LED Pad, LGA, Isolated BGA, Overlapped BGA, Wafer, MIC</b> NGA+ module individually inspects multiple objects at once, such as BGA balls.		
GA	 GA	<b>Die Pad, Isolated BGA, Overlapped BGA, Chip</b> GA module checks short, misalignment, missing defects, and void and solder status.		
Wire	 Wire	<b>LED Wire, IC Wire</b> Wire module inspects patterned wires for checking wire sweep, sagging, position, counts.		
Mic	 Mic	<b>Mic (Microphone)</b> Mic module inspects ring-shaped components for checking disconnection, peeling, and void conditions.		

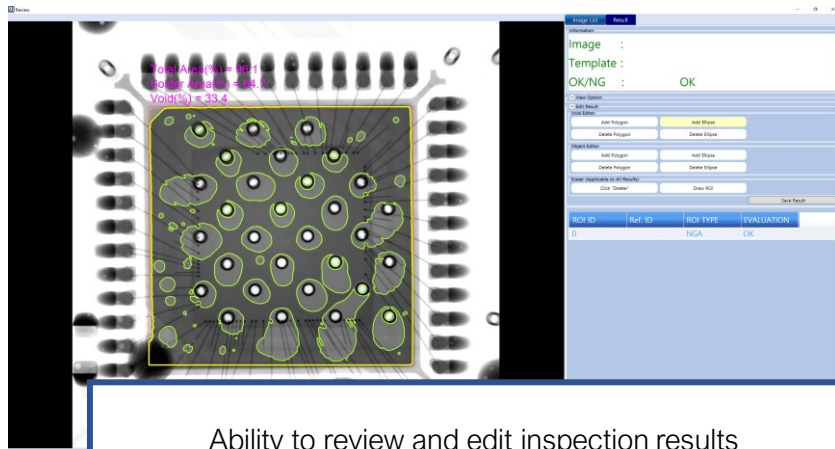
# Product Main Features (BASE+ or Higher)



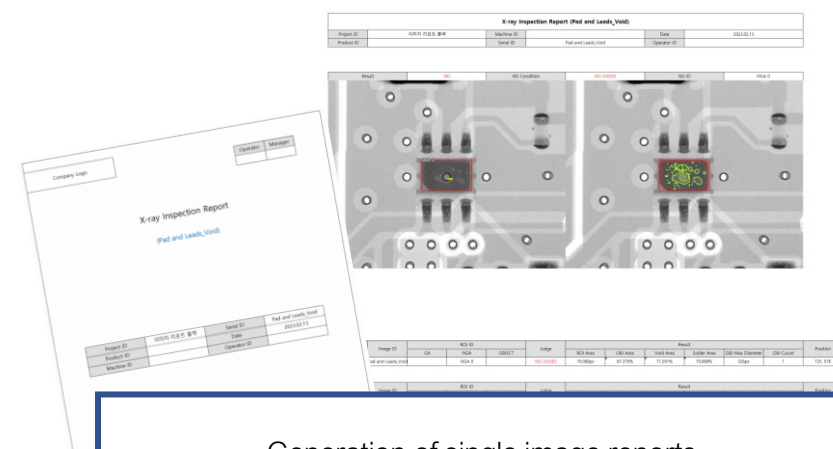
Advanced measurements (PTH, Wire Sweep, etc.)



Inspection of various electronic components



Ability to review and edit inspection results

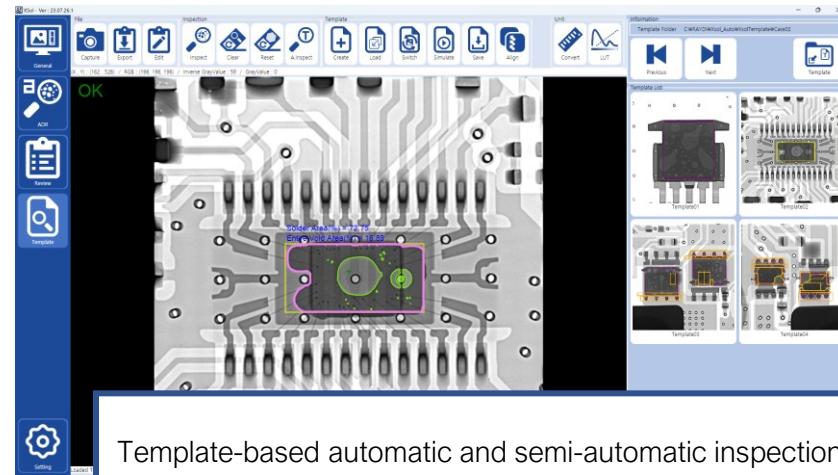


Generation of single image reports

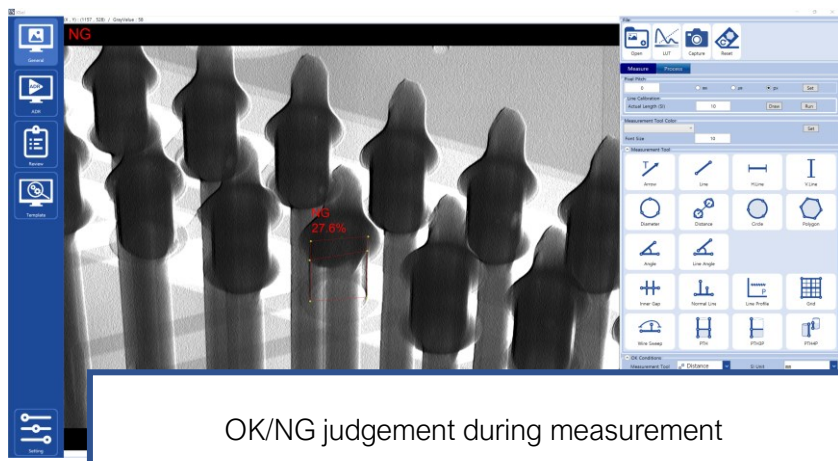
# Product Main Features (STANDARD+ or Higher)



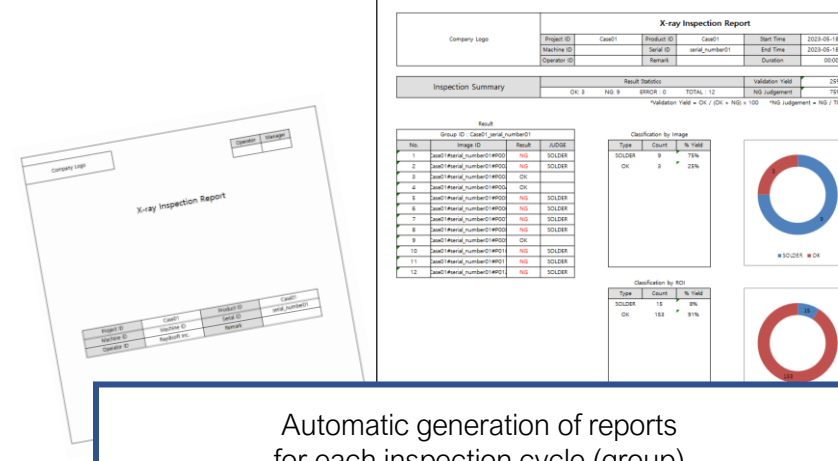
Automatic inspection by managing inspection settings on a project basis



Template-based automatic and semi-automatic inspection

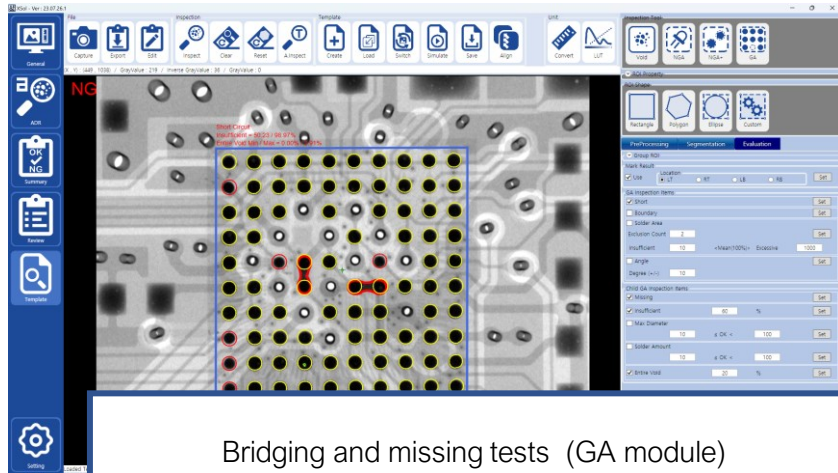


OK/NG judgement during measurement

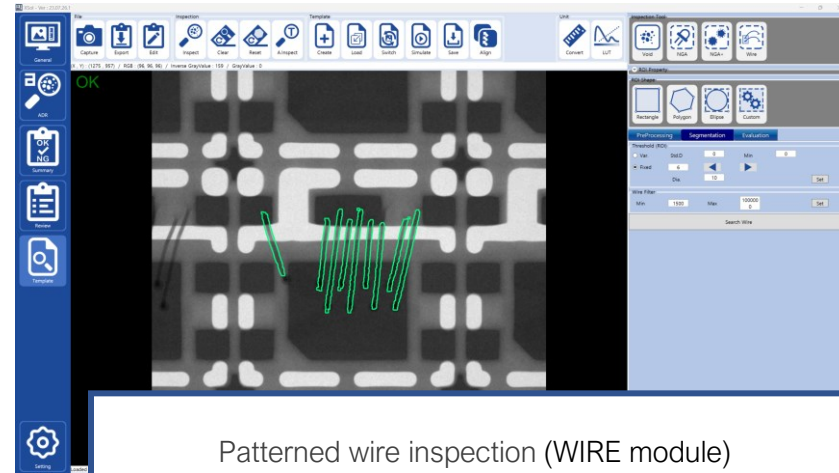


Automatic generation of reports for each inspection cycle (group)

# Product Main Features (PRO or Higher)



Bridging and missing tests (GA module)



Patterned wire inspection (WIRE module)

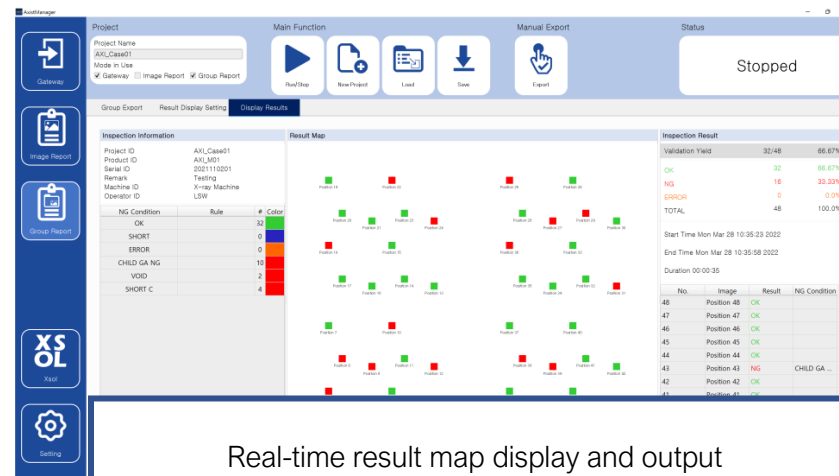
번호	유닛 ID	결과(유닛)	표지선	결과	NG조건
1	1	OK	WB_1T1	OK	
			WB_1T2	OK	
			WB_1T3	OK	
			WB_1T4	OK	
			WB_2L1	OK	
2	2	OK	WB_2L2	OK	
			WB_2L3	OK	
			WB_2L4	OK	
			WB_3C1	OK	
			WB_3C2	OK	
3	3	OK	WB_3C3	OK	
			WB_3C4	OK	
			WB_4R1	OK	
			WB_4R2	OK	
			WB_4R3	OK	
4	4	NG	WB_4R4	NG	MISSING
			WB_5B1	ERROR	
			WB_5B2	OK	
			WB_5B3	OK	
			WB_5B4	OK	

검사 결과 요약		결과개		합계		합계 수율	
OK	3	NG	1	ERROR	0	TOTAL	4
				합계 수율 = OK / (OK + NG) × 100		= 75%	

번호	유닛 ID	결과(유닛)	표지선	결과	NG조건	유닛별 불량률
1	1	OK	WB_1T1	OK		0%
			WB_1T2	OK		0%
			WB_1T3	OK		0%
			WB_1T4	OK		0%
			WB_2L1	OK		0%
2	2	OK	WB_2L2	OK		0%
			WB_2L3	OK		0%
			WB_2L4	OK		0%
			WB_3C1	OK		0%
			WB_3C2	OK		0%
3	3	OK	WB_3C3	OK		0%
			WB_3C4	OK		0%
			WB_4R1	OK		0%
			WB_4R2	OK		0%
			WB_4R3	OK		0%
4	4	NG	WB_4R4	NG	MISSING	100%
			WB_5B1	ERROR		100%
			WB_5B2	OK		0%
			WB_5B3	OK		0%
			WB_5B4	OK		0%

Report generation function by product unit



Real-time result map display and output